

## SECTION 1. Identification of the substance/mixture and of the company/enterprise

### 1.1. Product identifier

Product name : REMOVIL  
Product code: refer to sales department

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Alkaline cleaning  
Sectors of use:  
Industrial Manufacturing[SU3], Manufacture of food products[SU4]  
Product category:  
Washing and Cleaning Products (including solvent based products)  
Process categories:  
Use in batch and other process (syn- thesis) where opportunity for exposure arises[PROC4], Transfer of substance or mixture (charging and discharging) at dedicated facilities[PROC8B]

Not recommended uses  
Do not use for purposes other than those listed

### 1.3. Details of the supplier of the safety data sheet

AEB SpA - Via Vittorio Arici 104 S.Polo - 25134 Brescia (BS) Italy  
Tel. +39.030.2307.1 Fax +39.030.2307281  
E-mail: [info@aeb-group.com](mailto:info@aeb-group.com) - Internet: [www.aeb-group.com](http://www.aeb-group.com)  
E-mail tecnico competente/technical dept.: [sds@aeb-group.com](mailto:sds@aeb-group.com)

AEB USA  
111 N Cluff Avenue  
Lodi CA 95240 (USA)  
Tel: +1 2096258139 Fax: +1 2092248953  
Email: [info@aebusa.com](mailto:info@aebusa.com) - Internet: [www.aeb-group.com](http://www.aeb-group.com)

AEB AFRICA (PTY) LTD  
18 Track Crescent, Cor. Station Road  
Montague Gardens 7441  
Cape Town (South Africa)  
Tel.: +27 215512700 - Fax: +27 (0) 215511919  
Email: [info@aeb.co.za](mailto:info@aeb.co.za) - Internet: [www.aeb-group.com](http://www.aeb-group.com)

AEB OCEANIA PTY LTD  
178A Wakaden Street  
Griffith NSW 2680  
T: 1300 704 971  
Email: [aebocceania@aeb-group.com](mailto:aebocceania@aeb-group.com) - Internet: [www.aeb-group.com](http://www.aeb-group.com)

Produced by  
AEB SpA  
Via Vittorio Arici 104 S. Polo  
25134 Brescia

#### 1.4. Emergency telephone number

AEB SpA

Centralino/Switchboard: +39.030.2307.1 - (h 8.30-12.00 13.30-18.00 GMT +1; Lingua/Language: Italiano, English)

AEB USA

Switchboard: +1 2096258139 (GMT -8; Language: English)

AEB AFRICA (PTY) LTD

Switchboard: +27 215512700 (GMT +1; Language: English, Afrikaans)

AEB OCEANIA PTY LTD

Switchboard: +61 1300 704 971 (GMT +9; Language: English)

## SECTION 2. Hazards identification

### 2.1. Classification of the substance or mixture

2.1.1 Classification according to Regulation (EC) No 1272/2008:

Pictograms:

GHS05

Hazard Class and Category Code(s):

Met. Corr. 1, Skin Corr. 1A, Eye Dam. 1

Hazard statement Code(s):

H290 - May be corrosive to metals.

H314 - Causes severe skin burns and eye damage.

H318 - Causes serious eye damage.

The product can be corrosive to metals

Corrosive product: causes severe skin burns and eye damage.

If brought into contact with eyes, the product causes serious damages to eyes, such as an opaque cornea or injury to iris.

### 2.2. Label elements

Labelling according to Regulation (EC) No 1272/2008:

Pictogram, Signal Word Code(s):

GHS05 - Danger

Hazard statement Code(s):

H290 - May be corrosive to metals.

H314 - Causes severe skin burns and eye damage.

Supplemental Hazard statement Code(s):

not applicable



Precautionary statements:

Prevention

P260 - Do not breathe dust

P280 - Wear protective gloves/clothing and eye/face protection

Response

P301+P330+P331 - IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P303+P361+P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.

P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Contains:

sodium hydroxide, disodium metasilicate

Contains (Reg.EC 648/2004):

>= 5% < 15% phosphates, < 5% non-ionic surfactants

**2.3. Other hazards**

Based on the available data, no PBT or vPvB substances are present in accordance with Regulation (EC) 1907/2006, annex XIII

Do not ingest. Keep out of reach of children.

**SECTION 3. Composition/information on ingredients**

**3.1 Substances**

Irrilevant

**3.2 Mixtures**

Refer to paragraph 16 for full text of hazard statements

Substance	Concentration[ w/w]	Classification	Index	CAS	EINECS	REACH
Sodium hydroxide	>= 50 < 100%	Met. Corr. 1, H290; Skin Corr. 1A, H314; Eye Dam. 1, H318 Limits: Skin Corr. 1A, H314 %C >=5; Skin Corr. 1B, H314 2<= %C <5; Eye Irrit. 2, H319 0,5<= %C <2; Eye Dam. 1, H318 %C >=2; Skin Irrit. 2, H315 %C >=0,5;	011-002-00-6	1310-73-2	215-185-5	01-2119457 892-27-XXX X
Disodium metasilicate	>= 5 < 10%	Met. Corr. 1, H290; Skin Corr. 1B, H314; Eye Dam. 1, H318; STOT SE 3, H335	014-010-00-8	6834-92-0	229-912-9	01-2119449 811-37-XXX X
Sodium carbonate	>= 3 < 5%	Eye Irrit. 2, H319	011-005-00-2	497-19-8	207-838-8	01-211948

Substance	Concentration[ w/w]	Classification	Index	CAS	EINECS	REACH
						5498-19-XX XX

## SECTION 4. First aid measures

### 4.1. Description of first aid measures

#### Inhalation:

Ventilate the area. Move immediately the contaminated patient from the area and keep him at rest in a well ventilated area. If you feel unwell seek medical advice.

#### Direct contact with skin (of the pure product):

Take off immediately contaminated clothing.  
In case of contact with skin, wash immediately with water.  
Immediately consult a physician.

#### Direct contact with eyes (of the pure product):

Wash immediately and thoroughly with running water, keeping eyelids open for at least 10 minutes, then protect your eyes with a dry sterile gauze. Seek medical advice immediately  
Do not use eye drops or ointments of any kind before the examination or advice from an oculist.

#### Ingestion:

Rinse mouth immediately.  
Absolutely do not induce vomiting or emesis. Seek medical advice immediately.

### 4.2. Most important symptoms and effects, both acute and delayed

If ingested, it can cause chemical burns in the mouth and throat.  
Skin contact may cause burns.  
Contact with eyes may cause intense irritation, including redness and tearing.

### 4.3. Indication of any immediate medical attention and special treatment needed

If you feel unwell, contact a doctor or the emergency room and, if possible, show this safety data sheet

## SECTION 5. Firefighting measures

### 5.1. Extinguishing media

#### Suggested extinguishing media:

Water spray, CO<sub>2</sub>, foam, dry chemical, depending on the materials involved in the fire.

#### Extinguishing media to avoid:

Water jets. Use water jets only to cool the surfaces of the containers exposed to fire.

## **5.2. Special hazards arising from the substance or mixture**

No data available.

## **5.3. Advice for firefighters**

Use protection for the breathing apparatus

Safety helmet and full protective clothing.

The water spray can be used to protect the people involved in the extinction.

You may also use self-contained breathing apparatus, especially when working in confined and poorly ventilated areas.

Keep containers cool with water spray

## **SECTION 6. Accidental release measures**

### **6.1. Personal precautions, protective equipment and emergency procedures**

6.1.1 For non-emergency personnel:

Leave the area surrounding the spill or release. Do not smoke

Wear mask, gloves and protective clothing.

6.1.2 For emergency responders:

Eliminate all unguarded flames and possible sources of ignition. No smoking.

Provide a sufficient ventilation.

Evacuate the danger area and, in case, consult an expert.

### **6.2. Environmental precautions**

Contain spills

Inform the competent authorities.

Dispose of the waste material in compliance with the regulations

### **6.3. Methods and material for containment and cleaning up**

6.3.1 Containment:

Rapidly recover the product, wear a mask and protective clothing (for specifications refer to section 8.2. SDS)

Recover the product for reuse, if possible, or for elimination.

6.3.2 Cleaning up:

After wiping up, wash with water the area and materials involved

6.3.3 Other information:

None in particular.

### **6.4. Reference to other sections**

Refer to paragraphs 8 and 13 for more information

## **SECTION 7. Handling and storage**

### 7.1. Precautions for safe handling

Wearprotective gloves/clothing and eye/face protection  
Handle the product after consulting all other sections of this safety data sheet.  
At work do not eat or drink.  
See also paragraph 8 below.

### 7.2. Conditions for safe storage, including any incompatibilities

Keep in original container closed tightly. Do not store in open or unlabelled containers.  
Keep containers upright and safe by avoiding the possibility of falls or collisions.  
Store in a cool and dry place, away from heat sources and direct exposure to sunlight.

### 7.3. Specific end use(s)

Industrial Manufacturing:

Handle with extreme caution.

Store in a well ventilated place and away from heat sources (7-30 ° C), in the original closed bn containers

Manufacture of food products:

Handle with extreme care. Store in a clean, dry and ventilated place, away from heat sources and direct sunlight.

Store in a well ventilated place and away from heat sources (7-30 ° C), in the original closed bn containers

See the annex exposure scenario.

## SECTION 8. Exposure controls/personal protection

### 8.1. Control parameters

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Related to contained substances:

Sodium hydroxide:

Limit value – Eight hours

(ppm)/(mg/m<sup>3</sup>)

Austria: x/2 inhalable aerosol

Belgium: x/2 (1)

Denmark: x/2

France: x/2

Hungary: x/2

Japan (JSOH): x/2(1)

Latvia: x/0,5

Poland: x/0,5

Romania: x/1

Spain: x/2

Sweden: x/1 (1)

Switzerland: x/2 inhalable aerosol (MAK)

USA – OSHA: x/2

Limit Value – Short Term

(ppm)/(mg/m<sup>3</sup>)

Australia: x/2(1)

Austria: x/4 inhalable aerosol

Canada - Ontario: x/2(1)

Canada – Québec: x/2(1)

Denmark: x/2

Finland: x/2(1)

Hungary: x/2

Ireland: x/2(1)  
New Zealand: x/2(1)  
People's Republic of China: x/2(1)  
Poland: x/1  
Romania: x/3(1)  
Singapore: x/2  
South Korea: x/2(1)  
Sweden: x/2(1)(2)  
Switzerland: x/2 inhalable aerosol (MAK)  
USA – NIOSH: x/2(1)  
United Kingdom: x/2

Remarks:

Australia: (1) Ceiling limit value  
Canada – Ontario: (1) Ceiling limit value  
Canada – Québec: (1) Ceiling limit value  
Finland: (1) Ceiling limit value  
Ireland: (1) 15 minutes reference period  
Japan: (1) Occupational exposure limit ceiling: Reference value to the maximal exposure concentration of the substance during a working day  
New Zealand: (1) Ceiling limit value  
People's Republic of China: (1) Ceiling limit value  
South Korea: (1) Ceiling limit value  
Romania: (1) 15 minutes average value  
Sweden: (1) Inhalable dust (2) Ceiling limit value  
USA – NIOSH: (1) Ceiling limit value (15 min)  
Argentina: CMP-C: 2 mg/m<sup>3</sup>  
Czech Republic: PEL 1 mg/m<sup>3</sup>/ NPK-P 2 mg/m<sup>3</sup>  
Italy: OEL: ACGIH -STEL: C 2.0 mg/m<sup>3</sup>; Tipo OEL: ACGIH - STEL: C2 mg/m<sup>3</sup> - Note: URT, eye, and skin irr  
Estonia: short-term exposure limit (maximum chemical substance average allowable concentration in inhaled air - 15 minutes) 2 mg/m<sup>3</sup>(Ceiling limit" means a maximum permissible continuous concentration of 15 minutes in the air for rapidly acting substances)  
Norway: ceiling value (a moment value that indicates the maximum concentration of a chemical in the breathing zone that should not be exceeded) 2 mg/m<sup>3</sup>  
Lithuania: NRD 2 mg/m<sup>3</sup>  
Slovakia: NPEL 2 mg/m<sup>3</sup>  
South Africa: Short Term OEL-CL 2 mg/m<sup>3</sup>

Sodium carbonate:

Tipo OEL: OEL TWA: 10mg/m<sup>3</sup>

- Substance: Sodium hydroxide

DNEL

Systemic effects Short term Workers inhalation = 1 (mg/m<sup>3</sup>)  
Systemic effects Short term Consumers inhalation = 1 (mg/m<sup>3</sup>)  
Local effects Short term Workers inhalation = 1 (mg/m<sup>3</sup>)  
Local effects Short term Consumers inhalation = 1 (mg/m<sup>3</sup>)

- Substance: Disodium metasilicate

DNEL

Systemic effects Long term Workers inhalation = 6,22 (mg/m<sup>3</sup>)  
Systemic effects Long term Workers dermal = 1,49 (mg/kg bw/day)  
Systemic effects Long term Consumers inhalation = 1,55 (mg/m<sup>3</sup>)  
Systemic effects Long term Consumers dermal = 0,74 (mg/kg bw/day)  
Systemic effects Long term Consumers oral = 0,74 (mg/kg bw/day)

PNEC

Sweet water = 7,5 (mg/l)  
Sea water = 1 (mg/l)  
intermittent emissions = 7,5 (mg/l)

STP = 1000 (mg/l)

- Substance: Sodium carbonate  
DNEL  
Local effects Long term Workers inhalation = 10 (mg/m<sup>3</sup>)  
Local effects Long term Consumers inhalation = 10 (mg/m<sup>3</sup>)

## 8.2. Exposure controls

Appropriate engineering controls:

Industrial Manufacturing:

No specific monitoring foreseen (act according to good practice and specific rules for the type of risk associated)

Manufacture of food products:

No specific monitoring foreseen (act according to good practice and specific rules for the type of risk associated)

8.2.2 Individual protection measures:

(a) Eye / face protection

Wear protective goggles (EN 166).

(b) Skin protection

(i) Hand protection

When handling the pure product use chemical resistant protective gloves (EN 374-1/EN374-2/EN374-3) unless otherwise provided by the employer and / or assessments of environmental investigations hygienistic

(ii) Other

During working operation wear protective clothing (generic workwear / antacid, safety shoes or other protective equipment) according to the instructions of the employer

(c) Respiratory protection

Not needed for normal use

In case of insufficient ventilation or emergency, use mask with ABECK filters (EN 405) unless otherwise provided by the employer and / or assessments of environmental investigations hygienistic.

For diluted product:

Not needed for normal use

In case of insufficient ventilation or emergency, use mask with gas filters and inorganic vapors - Grey , Class 3 , B (EN 405) unless otherwise provided by the employer and / or assessments of environmental investigations hygienistic

(d) Thermal hazards

No hazard to report

Environmental exposure controls:

Use according to good working practices and avoid to disperse the product into the environment.

## SECTION 9. Physical and chemical properties



**9.1. Information on basic physical and chemical properties**

Physical and chemical properties	Value	Determination method
Physical state	Granular powder	
Colour	yellowish	
Odour	not determined as it is considered not relevant for the characterization of the product	
Odour threshold	not determined as it is considered not relevant for the characterization of the product	
Melting point/freezing point	not determined as it is considered not relevant for the characterization of the product	
Boiling point or initial boiling point and boiling range	not determined as it is considered not relevant for the characterization of the product	
Flammability	not determined as it is considered not relevant for the characterization of the product	
Lower and upper explosion limit	not determined as it is considered not relevant for the characterization of the product	
Flash point	not determined as it is considered not relevant for the characterization of the product	
Auto-ignition temperature	not determined as it is considered not relevant for the characterization of the product	
Decomposition temperature	not determined as it is considered not relevant for the characterization of the product	
pH	> 12 (20 ° C; sol. 8%)	
Kinematic viscosity	not determined as it is considered not relevant for the characterization of the product	
Solubility	in water	
Water solubility	soluble in all proportions	
Partition coefficient n-octanol/water (log value)	not determined as it is considered not relevant for the characterization of the product	
Vapour pressure	not determined as it is considered not relevant for the characterization of the product	
Density and/or relative density	1.05 ± 0.05 (20 ° C)	
Relative vapour density	not determined as it is considered not relevant for the characterization of the product	
Particle characteristics	not determined as it is considered not relevant for the characterization of the product	

**9.2. Other information**

**9.2.1 Information with regard to physical hazard classes**

No data available.

**9.2.2 Other safety characteristics**

No data available.

## SECTION 10. Stability and reactivity

### 10.1. Reactivity

Strong base

### 10.2. Chemical stability

In contact with air it produces carbonates

### 10.3. Possibility of hazardous reactions

Reacts with aluminum, tin, zinc and their alloys, bronze, lead, etc. by emitting hydrogen. Very exothermic reaction with strong acids, exothermic reaction with water

### 10.4. Conditions to avoid

Avoid prolonged contact with air, storage at T below 7 ° C and the provisions of point 10.3

### 10.5. Incompatible materials

It can generate flammable gases in contact with halogenated organic substances, elemental metals.

### 10.6. Hazardous decomposition products

Does not decompose when used for intended uses.

## SECTION 11. Toxicological information

### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

(a) acute toxicity: Sodium hydroxide: Ingestion - LD50 rat (mg / kg / 24h bw): nd

Skin contact - LC50 rabbit (mg / kg / 24h bw): 1350

Inhalation - LD50 rat (mg / l / 4h): nd

Disodium metasilicate: Ingestion - LD50 rat (mg / kg / 24h bw): 994.7 - 1 530

Skin contact - LC50 rat / rabbit (mg / kg / 24h bw):> 5000

Inhalation - LD50 rat (mg / l / 4h) :> 2.06

Sodium carbonate: Ingestion - LD50 rat (mg / kg / 24h bw): 2800

Skin contact - LC50 rat / rabbit (mg / kg / 24h bw):> 2000

Inhalation - LD50 rat (mg / l / 4h): 2.3

(b) skin corrosion/irritation: Corrosive product: causes severe skin burns and eye damage.

Sodium hydroxide: Corrosive

Disodium metasilicate: Corrosive  
Sodium carbonate: Non-corrosive  
Sodium hydroxide: Irritating  
Disodium metasilicate: Irritating  
Sodium carbonate: Irritating  
(c) serious eye damage/irritation: Corrosive product: causes severe skin burns and eye damage. - If brought into contact with eyes, the product causes serious damages to eyes, such as an opaque cornea or injury to iris.  
Sodium hydroxide: Corrosive  
Disodium metasilicate: The material causes chemical burns. It can cause permanent damage if the eye is not irrigated immediately  
Sodium carbonate: Non-corrosive  
Sodium hydroxide: Irritating  
Disodium metasilicate: Irritating  
Sodium carbonate: Irritating  
(d) respiratory or skin sensitisation: Sodium hydroxide: Not sensitizing  
Disodium metasilicate: Non-sensitizing (LLNA)  
Sodium carbonate: Non-sensitizing  
(e) germ cell mutagenicity: Sodium hydroxide: NaOH did not induce mutagenicity in in vitro and in vivo studies (EU RAR, 2007; section 4.1.2.7, page 73).  
Disodium metasilicate: Not mutagenic  
Sodium carbonate: Non-mutagenic  
(f) carcinogenicity: Sodium hydroxide: Systemic carcinogenicity is not expected to occur as NaOH is not expected to be systemically available in the body under normal conditions of handling and use. Finally, adequate studies are not available to assess the risk on local carcinogenic effects.  
Disodium metasilicate: Not carcinogenic  
Sodium carbonate: Non-carcinogenic  
(g) reproductive toxicity: Sodium hydroxide: NaOH is not expected to be systemically available in the body under normal conditions of handling and use and for this reason it can be said that the substance will neither reach the fetus nor reach the male and female reproductive organs (EU RAR Sodium Hydroxide (2007), section 4.1.2.8, page 73). It can be concluded that a specific study is not required to determine reproductive toxicity.  
Disodium metasilicate: Effects on fertility: NOAEL (Rat) > 159 mg / kg bw / d. Developmental effects: NOAEL (Mouse) > 260 mg / kg bw / d.  
Sodium carbonate: Non-toxic for reproduction  
(h) specific target organ toxicity (STOT) single exposure: Sodium hydroxide: The substance can be absorbed into the body by inhalation of its aerosol, by ingestion and by contact with the skin causing corrosion  
Disodium metasilicate: Irritates respiratory systems  
Sodium carbonate: Not available  
(i) specific target organ toxicity (STOT) repeated exposure: Sodium hydroxide: The introductory sections of Annexes VII-X indicate a specific adaptation to standard information requirements as in vivo testing should be avoided with corrosive substances at concentration / dose levels causing corrosivity. However, NaOH is not expected to be systemically available in the body under normal conditions of handling and use and therefore no systemic effects of NaOH are expected after repeated exposure (EU RAR sodium hydroxide (2007); section 4.1.3.1.4, page 76 ).  
Disodium metasilicate: NOAEL oral (rat): 227 - 237 mg / kg bw / day oral  
NOAEL oral (mouse): 260 - 284 mg / kg bw / day oral  
LOAEL oral (mouse): 716 - 892 mg / kg bw / day  
Sodium carbonate: Not available  
(j) aspiration hazard: Sodium hydroxide: Not available  
Disodium metasilicate: Not available  
Sodium carbonate: Not available

## 11.2. Information on other hazards

No data available.

### 12.1. Toxicity

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Related to contained substances:

Sodium hydroxide:

Acute toxicity - fish LC50 (mg / l / 96h): 45

Acute toxicity - crustaceans EC50 (mg / l / 48h): 40

Acute toxicity to algae ErC50 (mg / l / 72-96h): n.d

Chronic toxicity - fish NOEC (mg / l): n.d

Chronic toxicity - crustaceans NOEC (mg / l): n.d

Chronic toxicity to algae NOEC (mg / l): n.d

Available data indicate that NaOH concentrations of approximately 20 to 40 mg / L may be acutely toxic to fish and invertebrates (single species test). There is a lack of data on the increase in pH due to the addition of these quantities of NaOH in the test waters used. In waters with relatively low buffering capacity, NaOH concentrations of 20-40 mg / L may lead to an increase in pH with one or more pH units (EU RAR, 2007; section 3.2.1.1.3, page 30).

The OECD SIDS (2002) assigned a low reliability code ("invalid" or "not assignable") to all available tests, since in general the tests were not conducted according to current guidelines (EU RAR, 2007 ; section 3.2. 1.1.4, page 30). Furthermore, in many test reports there were no data on pH, buffer capacity and / or composition of the test medium, although this is essential information for NaOH toxicity testing. This is the most important reason why most of the tests were considered "invalid". Despite this lack of valid data, it is not necessary to perform further aquatic toxicity tests with NaOH, as all available tests have resulted in a rather small range of toxicity values (acute toxicity test: 20 to 450 mg / L; test chronic toxicity: > or = 25 mg / L) and there are sufficient data on the pH ranges tolerated by the main taxonomic groups.

Furthermore, a generic PNEC cannot be derived from the single species toxicity data for NaOH, as the pH of natural waters and the buffering capacity of natural waters show considerable differences and aquatic organisms / ecosystems are adapted to these specific natural conditions, with resulting in different pH optima and tolerated pH ranges (EU RAR, 2007; section 3.2.1.1.4, page 30). According to the OECD SIDS (2002), a lot of information is available on the relationship between pH and ecosystem structure, and natural changes in the pH of aquatic ecosystems have also been quantified and widely reported in ecological publications and manuals.

C(E)L50 (mg/l) = 45

Disodium metasilicate:

Acute toxicity on fish LC50 (96 hours): 210 (Brachydanio rerio) - 2 320 (Gambusia affinis) Acute toxicity on invertebrates: EC50 (48 hours): 1700 mg / l (Daphnia magna)

Acute toxicity on Algae / Cyanobacteria: EC50 (72 h, biomass): 207 mg / L (Scenedesmus subspicatus), EC50 (72 hours, Growth inhibition): 345.4 mg / L

Chronic toxicity - NOEC fish (mg / l): nd

Chronic toxicity - crustaceans NOEC (mg / l): nd

Chronic toxicity NOEC algae (mg / l): nd

Toxicity on microorganisms: EC50 (3 h) 100 mg / L - EC0 (30 min) 1 g / L

Sodium carbonate:

Acute toxicity - LC50 fish (mg / l / 96h): > 300

Acute toxicity - crustaceans EC50 (mg / l / 48h): 210

Acute toxicity algae ErC50 (mg / l / 72-96h): 740

Use according to good working practices and avoid to disperse the product into the environment.

### 12.2. Persistence and degradability

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Related to contained substances:

Sodium hydroxide:

according to REACH regulation, it is not necessary to conduct the study if the substance is inorganic (Annex VII,

adaptation column 2).

Disodium metasilicate:

Not applicable

Sodium carbonate:

Not available

### 12.3. Bioaccumulative potential

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Related to contained substances:

Sodium hydroxide:

According to REACH, it is not necessary to conduct the study if the substance has a low bioaccumulation potential (Annex IX, adaptation column 2). Considering its high water solubility, NaOH should not bioconcentrate in organisms. Log Pow is not applicable for an inorganic compound that dissociates (EU RAR 2007, section 3.1.1 page 19 and section 3.1.3.4, page 26). Furthermore, sodium is an element present in nature prevalent in the environment and to which organisms are regularly exposed, for which they have a certain ability to regulate the concentration of the organism.

Disodium metasilicate:

Toxicokinetic data on vertebrates revealed a low potential for bioaccumulation. The soluble ingested silicates are excreted through the urine and to a lesser extent through the faeces. Markedly increased rapid urinary silica excretion was observed when soluble sodium silicates were administered to rats (Benke & Osborn 1979), dogs (King et al. 1933), cats (King & McGeorge 1938) and guinea pigs (Sauer et al 1959). The half-life of urinary silicon excretion after administration of sodium silicate in rats via the gastric cannula was 24 hours (Benke & Osborn 1979).

Sodium carbonate:

Not available

### 12.4. Mobility in soil

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Related to contained substances:

Sodium hydroxide:

According to the REACH regulation, it is not necessary to conduct an adsorption / desorption study if, based on the physicochemical properties, the substance can be expected to have a low adsorption potential (Annex VIII, adaptation column 2).

Considering its high water solubility, NaOH should not bioconcentrate in organisms. The high water solubility and low vapor pressure indicate that NaOH will be found primarily in the aquatic environment.

The 73% aqueous NaOH solution at room temperature is a highly viscous gelatinous material and without additional dilution (precipitation), it is not expected to infiltrate the soil to any significant extent. The 50% aqueous NaOH solution is liquid and is expected to infiltrate the soil to a measurable extent. As a dilution of NaOH increases, increases its speed of movement through the ground. During movement through the ground, some ion exchange will occur.

Also, part of the hydroxide can remain in the aqueous phase and will move down through the soil in the direction of groundwater flow (EU RAR 2007, section 3.1.3, page 24).

Disodium metasilicate:

Due to a strong dependence on pH and concentration which leads to a dynamic polymerisation-depolymerisation equilibrium with speciation into a variety of mono-, oligo-, and polymeric anions and amorphous silica, calculations on the distribution in various environmental compartments are not feasible (HERA 2005).

Dissolved silica from commercial soluble silicates is indistinguishable from natural dissolved silica. Of the elemental composition of the earth's crust, SiO<sub>2</sub> represents about 59%. Similar percentages are obtained for many sediments and soils (Jackson 1964 as cited in HERA 2005). Silica is found in European rivers in mean concentrations of 7.5 mg SiO<sub>2</sub>/L

(Jorgensen et al. 1991). Thus, silica is the second most abundant element on earth. Compounds of silicon and oxygen are ubiquitous in the environment; they are present in inorganic matter, like minerals and soils as well as in organic matter, like plants, animals and man. By weathering of soil, rocks and sediments and by atmospheric deposition, silica is released into surface and ground waters from where it may be removed by precipitation and sedimentation or taken up by living organisms, especially diatoms. Dead sedimenting diatoms also contribute significantly to sediment silica (diatomaceous earth). Silica is found in all natural waters with an average concentration of 10-20 mg SiO<sub>2</sub>/L (HERA 2005).

Due to the low vapour pressure, volatilisation is not expected.

Sodium carbonate:  
Not available

### 12.5. Results of PBT and vPvB assessment

Based on the available data, no PBT or vPvB substances are present in accordance with Regulation (EC) 1907/2006, annex XIII

### 12.6. Endocrine disrupting properties

No data available.

### 12.7. Other adverse effects

No adverse effects

Regulation (EC) No 2006/907 - 2004/648

The (l) surfactant (s) content (s) in this preparation complies (comply) with (i) the biodegradability criteria as laid down in Regulation CE/648/2004 on detergents. All data are held at the disposal of the competent authorities of Member States and will be provided, at their direct request or at the request of a detergent manufacturer, to those authorities.

## SECTION 13. Disposal considerations

### 13.1. Waste treatment methods

Do not reuse empty containers. Dispose of them in accordance with the regulations in force. Any remaining product should be disposed of according to applicable regulations by addressing to authorized companies.

Recover if possible. Operate according to local or national regulations

## SECTION 14. Transport information

### 14.1. UN number or ID number

ADR/RID/IMDG/ICAO-IATA: 3262

If subject to the following characteristics is ADR exempt:

Combination packagings: per inner packaging 1 kg per package 30 Kg

Inner packaging placed in shrink-wrapped or stretch-wrapped trays: per inner packaging 1 kg per package 20 Kg



### 14.2. UN proper shipping name

ADR/RID/IMDG: SOLIDO INORGANICO CORROSIVO, BASICO, N.A.S. (Sodio idrossido in miscela)

ADR/RID/IMDG: CORROSIVE SOLID, BASIC, INORGANIC, N.O.S. (Sodium hydroxide in mixture)  
ICAO-IATA: CORROSIVE SOLID, BASIC, INORGANIC, N.O.S. (Sodium hydroxide in mixture)

#### **14.3. Transport hazard class(es)**

ADR/RID/IMDG/ICAO-IATA: Class : 8  
ADR/RID/IMDG/ICAO-IATA: Label : 8  
ADR: Tunnel restriction code : E  
ADR/RID/IMDG/ICAO-IATA: Limited quantities : 1 kg  
IMDG - EmS : F-A, S-B

#### **14.4. Packing group**

ADR/RID/IMDG/ICAO-IATA: II

#### **14.5. Environmental hazards**

ADR/RID/ICAO-IATA: Product is not environmentally hazardous  
IMDG: Marine polluting agent : No

#### **14.6. Special precautions for user**

The transport must be carried out by authorized vehicles for the transport of dangerous goods in accordance with the requirements of the applicable Edition of the agreement A.D.R. and national provisions. The transport must be carried out in the original packaging and in packages that are made from materials resistant to content and not likely to generate with this dangerous reactions. The process of loading and unloading of dangerous goods have received adequate training on the risks presented by prepared and on possible procedures to be taken in the event of emergency situations

#### **14.7. Maritime transport in bulk according to IMO instruments**

Transport in bulk is not foreseen

### **SECTION 15. Regulatory information**

#### **15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

Restrictions relating to the product or contained substances (All. XVII Reg. EC 1907/2006): not applicable  
Substances in Candidate List (art. 59 Reg. EC 1907/2006): the product does not contain SVHC in a proportion  $\geq 0.1\%$ .  
Substances subject to authorisation (Ann. XIV Reg. CEC 1907/2006): the product does not contain SVHC in a proportion  $\geq 0.1\%$ .

Reg. EC 648/04: see 2.2

Reg. (EU) n. 1169/2011: see 2.2

Reg (UE) 528/2012: see.to 2.2

REGULATION (EU) No 1357/2014 - waste: HP8 - Corrosive

## 15.2. Chemical safety assessment

No chemical safety assessment was carried out by the supplier

## SECTION 16. Other information

### 16.1. Other information

Points modified compared to previous release: 2.1. Classification of the substance or mixture 4.3. Indication of any immediate medical attention and special treatment needed, 7.3. Specific end use(s), 8.1. Control parameters, 8.2. Exposure controls, 10.4. Conditions to avoid, 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008, 12.1. Toxicity, 12.2. Persistence and degradability, 12.3. Bioaccumulative potential, 12.4. Mobility in soil, 12.5. Results of PBT and vPvB assessment, 12.6. Endocrine disrupting properties 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Description of hazard statements set out in paragraph 3

H290 = May be corrosive to metals.

H314 = Causes severe skin burns and eye damage.

H318 = Causes serious eye damage.

H335 = May cause respiratory irritation.

H319 = Causes serious eye irritation.

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]:

H290 - May be corrosive to metals. Classification procedure: On basis of test data

H314 - Causes severe skin burns and eye damage. Classification procedure: Calculation method

H318 - Causes serious eye damage. Classification procedure: Calculation method

Main normative references:

Reg. (CE) n. 1907 del 18/12/06 REACH (Registration, Evaluation and Authorisation of CHemicals) et seq.

Reg. (CE) 1272/2008 CLP (Classification Labelling and Packaging) et seq.

Regulation (EC) n. 648 of 31/03/04 (on detergents) et seq.

Regulation (UE) n. 1169/2011 (on the provision of food information to consumers)

Directive 2012/18/EU (on the control of major-accident hazards involving dangerous substances) et seq.

Regulation (UE) 528/2012 (Biocides) et seq.

Training required: This document must be submitted to the employer to determine the possible need for appropriate training for workers to ensure protection of human health and the environment.

n.a.: not applicable

n.d.: not available

ADR: Accord européen relative au transport International des marchandises dangereuses par route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

ATE: Acute Toxicity Estimati

BFC: BioconCentration Factor

BOD: Biochemical Oxigen Demand

CAS: Chemical Abstract Service number

CAP: Centre AntiPoison

CE/EC number EINECS (European Inventory of existing Commercial Substances) e ELINCS (European List of notified Chemical Substances)

CL50/LC50: Lethal Concentration 50

DL50/LD50: Lethal Dose 50

COD: Chemical Oxygen Demand

DNEL: Derived No Effect Level

EC50: half maximal Effective Concentration



ERC: Environment Release Classes  
EU/UE: European Union  
IATA: International Air Transport Association  
ICAO: International Civil Aviation Organization  
IMDG: International Maritime Dangerous Goods code  
Kow: Octanol water partition coefficient  
NOEC: No Observed Effect Concentration  
OEL: Occupational Exposure Limit  
PBT: Persistent Bioaccumulative and Toxic  
PC: Product Categories  
PNEC: Predicted No Effect Concentration  
PROC: Process Categories  
RID: Règlement concernant le transport International ferroviaire des marchandises dangereuses (Regulations concerning International rail transport of dangerous goods)  
STOT: Target Organ Systemic Toxicity  
STOT (RE): Repeated Exposure  
STOT (SE): Single Exposure  
STP: Sewage Treatment Plants  
SU: Sector of Use  
SVCH: Substance of Very High Concern  
TLV: Threshold Limit Value  
vPvB: Very Persistent Very Bioaccumulative

References and Sources:

- ECHA Registered Substances:
- <https://echa.europa.eu/web/guest/information-on-chemicals/registered-substances>
- SDS supplier
- GESTIS DNEL Database: <http://www.dguv.de/ifa/gestis/gestis-dnel-datenbank/index-2.jsp>
- GESTIS International Limit Value: <http://limitvalue.ifa.dguv.de>

This msds was made in good faith by technical Office on the basis of the information available at the date of the last revision. The person in charge must regularly inform the employees about the specific risks they encounter when using this substance/product. The information contained here relate only to the substance/the preparation indicated and may not apply if the product is used improperly or in combination with others. Nothing contained herein shall be construed as a guarantee, either express or implied. It is the responsibility of the user to ensure the opportunities and completeness of the information contained herein for their own particular use.

\*\*\* this tab annuls and replaces any previous edition. (IIXX)

Changes to the previous edition: issue in according to Reg. (UE) 878/20

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**SUMI****Safe Use of Mixtures Information****AISE\_SUMI\_IS\_4\_2***Version 1.1, August 2018****Industrial uses; Automated task; Semi-automated task; Dedicated equipment***

*This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet and labels.*


**General description of the process covered**

The SUMI applies to industrial uses where products are used in closed process where opportunity for exposure arises. This Safe Use Information is based on the **AISE\_SWED\_IS\_4\_2**.

**Operational Conditions**

<b>Maximum duration</b>	480 minutes per day.
<b>Range of application / Process conditions</b>	Indoor Use. Process carried out at room temperature. In case of dilution, tap water at a maximum temperature of 45°C is used.
<b>Air exchange rate</b>	Provide a basic standard of general ventilation (1 to 3 air changes per hour). No LEV required.

**Risk Management Measures**

<b>Measures related to personal protective equipment (PPE), hygiene and health evaluation</b>	Wear suitable gloves. See section 8 of the SDS of this product for specifications. 
	Training of workers in relation to proper use and maintenance of PPEs must be ensured.
<b>Environmental measures</b>	Prevent that undiluted product reaches surface waters. <b>If appropriate AISE SPERC 8a.1.a.v2 may apply:</b> wide dispersive use resulting in release to municipal sewage treatment plant.

**Additional good practice advice**

<p><b>Don't eat or drink.</b></p> <p><b>Don't smoke.</b></p> <p><b>Don't use in proximity of open flame.</b></p>	
<p><b>Wash hands after use.</b></p> <p><b>Avoid contact with damaged skin.</b></p> <p><b>Do not mix with other products.</b></p>	
<b>Spillage instructions</b>	Dilute with fresh water and mop up.
<b>Hygiene practices</b>	Follow the product instructions as specified on the label or in the product information sheet and use good occupational hygiene practices as specified in Section 7 of the product SDS.

**Additional information depending on product composition**

The label and (when required) the Safety Data Sheet contain additional, product specific information crucial for working safely with mixtures. Please refer to the product label and SDS for information including, but not limited to: product hazard classification, potentially allergenic fragrances, notable ingredients and threshold limit values (when available).

**Disclaimer**

*This is a document for communicating generic conditions of safe use of a product. It is the responsibility of the formulator to link this SUMI to the SDS of a specific product that he is selling.*

*If a SUMI (or associated SWED) code is mentioned in the SDS of a product, the formulator of that product declares that all substances in the mixture are present in such concentration, that the use of the product within the conditions of the SUMI is safe. When available, this safe use is ensured by evaluating the results of the chemical safety assessments as performed by the raw material suppliers. When no chemical safety assessment has been carried out by the supplier for an ingredient that contributes to the classification of the mixture, the formulator has performed a safety assessment himself.*

*Following Occupational Health legislation, the employer of workers that use products that are assessed as safe following SUMI conditions remains responsible for communicating relevant use information to employees. When developing workplace instructions for employees, SUMI Sheets should always be considered in combination with the SDS and the label of the product.*

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**SUMI****Safe Use of Mixtures Information****AISE\_SUMI\_IS\_8b\_1***Version 1.1, August 2018****Transfer and dilution of concentrated product by using dedicated dosing system***

*This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet and labels.*


**General description of the process covered**

This SUMI applies to industrial uses where products are transferred to or diluted in a dedicated dosing system. This Safe Use Information is based on the **AISE\_SWED\_IS\_8b\_1\_L** and **AISE\_SWED\_IS\_8b\_1\_S**

**Operational Conditions**

<b>Maximum duration</b>	60 minutes per day.
<b>Range of application / Process conditions</b>	Indoor Use.
	Process carried out at room temperature.
	In case of dilution, tap water at a maximum temperature of 45°C is used.
<b>Air exchange rate</b>	Provide a basic standard of general ventilation (1 to 3 air changes per hour). No LEV required.

**Risk Management Measures**

<b>Measures related to personal protective equipment (PPE), hygiene and health evaluation</b>	Wear suitable gloves. See section 8 of the SDS of this product for specifications.
	 Training of workers in relation to proper use and maintenance of PPEs must be ensured.
<b>Environmental measures</b>	Prevent that undiluted product reaches surface waters.
	<b>If appropriate AISE SPERC 8a.1.a.v2 may apply:</b> wide dispersive use resulting in release to municipal sewage treatment plant.

### Additional good practice advice

<p><b>Don't eat or drink.</b>  <b>Don't smoke.</b>  <b>Don't use in proximity of open flame.</b></p>	
<p><b>Wash hands after use.</b>  <b>Avoid contact with damaged skin.</b>  <b>Do not mix with other products.</b></p>	
<p><b>Spillage instructions</b></p>	<p>Dilute with fresh water and mop up.</p>
<p><b>Hygiene practices</b></p>	<p>Follow the product instructions as specified on the label or in the product information sheet and use good occupational hygiene practices as specified in Section 7 of the product SDS.</p>

### Additional information depending on product composition

The label and (when required) the Safety Data Sheet contain additional, product specific information crucial for working safely with mixtures. Please refer to the product label and SDS for information including, but not limited to: product hazard classification, potentially allergenic fragrances, notable ingredients and threshold limit values (when available).

### Disclaimer

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*Following Occupational Health legislation, the employer of workers that use products that are assessed as safe following SUMI conditions remains responsible for communicating relevant use information to employees. When developing workplace instructions for employees, SUMI Sheets should always be considered in combination with the SDS and the label of the product.*

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**SUMI****Safe Use of Mixtures Information****AISE\_SUMI\_IS\_13\_3\_G***Version 1.1, August 2018****Industrial uses; Treatment of articles by dipping or pouring***

*This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet and labels.*


**General description of the process covered**

This SUMI applies to industrial uses where articles are treated by dipping or pouring. This Safe Use Information is based on the **AISE\_SWED\_IS\_13\_3**.

**Operational Conditions**

<b>Maximum duration</b>	480 minutes per day.
<b>Range of application / Process conditions</b>	Indoor Use. Process carried out at room temperature. In case of dilution, tap water at a maximum temperature of 45°C is used.
<b>Air exchange rate</b>	Provide a basic standard of general ventilation (1 to 3 air changes per hour). No LEV required.

**Risk Management Measures**

<b>Measures related to personal protective equipment (PPE), hygiene and health evaluation</b>	Wear suitable gloves and eye protection. See section 8 of the SDS of this product for specifications.
	 Training of workers in relation to proper use and maintenance of PPEs must be ensured.
<b>Environmental measures</b>	Prevent that undiluted product reaches surface waters.
	<b>If appropriate AISE SPERC 8a.1.a.v2 may apply:</b> wide dispersive use resulting in release to municipal sewage treatment plant.

**Additional good practice advice**

<p><b>Don't eat or drink.</b>  <b>Don't smoke.</b>  <b>Don't use in proximity of open flame.</b></p>	
<p><b>Wash hands after use.</b>  <b>Avoid contact with damaged skin.</b>  <b>Do not mix with other products.</b></p>	
<p><b>Spillage instructions</b></p>	<p>Dilute with fresh water and mop up.</p>
<p><b>Hygiene practices</b></p>	<p>Follow the product instructions as specified on the label or in the product information sheet and use good occupational hygiene practices as specified in Section 7 of the product SDS.</p>

**Additional information depending on product composition**

The label and (when required) the Safety Data Sheet contain additional, product specific information crucial for working safely with mixtures. Please refer to the product label and SDS for information including, but not limited to: product hazard classification, potentially allergenic fragrances, notable ingredients and threshold limit values (when available).

**Disclaimer**

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# WORKING ISTRUCTION TABLE



This tab provides instructions for appropriate and safe use of products and proper management of emergency situations for cleaning staff/users.

Attached to MSDS rel#7 09/06/22

Use description	[PROC4] Use in batch and other process (syn- thesis) where opportunity for exposure arise, [PROC8b]Transfer of substance or preparation (charging/discharging) from/to ves- sels/ large containers at dedicated facilities. [PROC13]Treatment of articles by dipping and pouring
Product name	<b>REMOVIL</b>
Classification of the product (100%)	H290 - May be corrosive to metals. H314 - Causes severe skin burns and eye damage. H318 - Causes serious eye damage.
Classification of the diluted product (maximum use concentration)	At maximux concentration of use (8%) the product is classified: H290 - May be corrosive to metals. H314 - Causes severe skin burns and eye damage H318 - Causes serious eye damage.
Handling of the product (100%)	Avoid contact and inhalation of dust Wear protective gloves/protective clothing/eye protection/face protection. At work do not eat or drink.
Handling of the diluted product	Avoid contact and inhalation of vapors Wear protective gloves/protective clothing/eye protection/face protection. At work do not eat or drink.
DPI required concentrated product (racking, concentrated use, spillage...)	Chemical resistant protective gloves (EN 374-1/EN374-2/EN374-3), safety glasses (EN 166).
Diluted product	Chemical resistant protective gloves (EN 374-1/EN374-2/EN374-3), safety glasses (EN 166).



<p>In case of emergency (accidents involving exposure to the product)</p>	<p>Immediately inform the customer.          Immediately inform the employer.          Contact Poisons Centres tel. number in 1.4 section of the MSDS</p>
<p>Accidental release large quantities measures: concentrated product</p>	<p>Wear gloves, mask and protective clothing (for specifications refer to section 8.2. SDS) After wiping up, wash with water the area and materials involved</p>
<p>Diluted product</p>	<p>Wear gloves, mask and protective clothing.          Wash with water the area and materials involved</p>
<p>Storage of the product</p>	<p>Keep in original container closed tightly. Do not store in open or unlabelled containers. Keep containers upright and safe by avoiding the possibility of falls or collisions. Store in a cool and dry place, away from heat sources and direct exposure to sunlight.</p>
<p>In case of accidents, emergency or fire</p>	<p>Immediately inform the customer.          Follow company emergency instruction.</p>